



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3462-042
Job Sheet 168090



Part No: D3462-042

Job Qty: 1 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/13/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP REV. A 05.11.18 NEW ISSUE EC esr rev B 08.07.15 ecn 1049 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/11/17	11/11/17	0.00	0.00	Start Up Large Fab1		182 17-11-23
100	Large Fab	1 pcs	11/11/17	11/11/17	0.00	0.81	Large Fab 1		186 17-11-23
110	QC	1 pcs	11/11/17	11/11/17	0.00	0.00	QC9		10 11.11.25
120	QC	1 pcs	11/11/17	11/11/17	0.00	0.00	QC5		10 11.11.25
130	Powdercoat	1 pcs	11/13/17	11/13/17	0.00	0.06	Powdercoat2		10 17-12-13
140	QC	1 pcs	11/13/17	11/13/17	0.00	0.00	QC3		38 DAS
145	QC	1 pcs	11/13/17	11/13/17	0.00	0.00	QC5		38
150	Packaging	1 pcs	11/13/17	11/13/17	0.00	0.00	Packaging3		SMB 9-89
160	QC21-SA	1 Ea	11/13/17	11/13/17	0.00	0.00	QC21		SI 036

M 138467

START 10:30

CUT: 40"

FINISH

11:00

SI 036

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3462-1	1	24	0	0
	D3462-3	1	13	0	0

Part Specifications

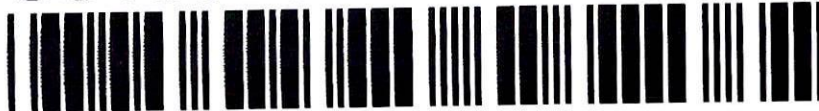
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Plex 11/10/17 12:47 PM dart.lacelle.linda

DEC 15

DART
AEROSPACE
S013073

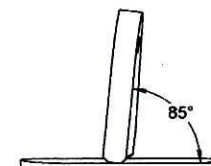
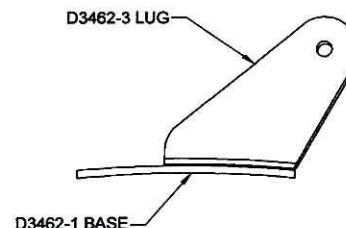
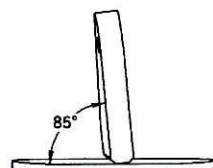
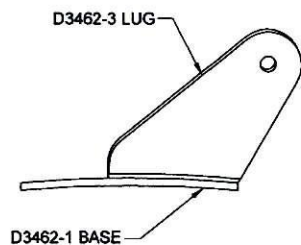
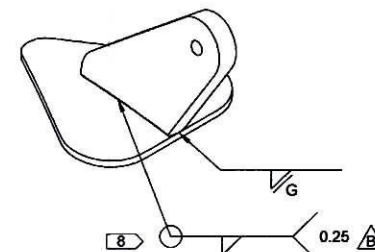
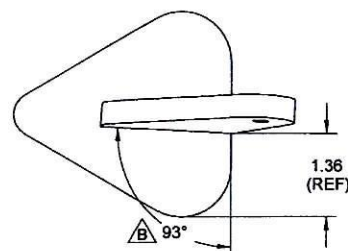
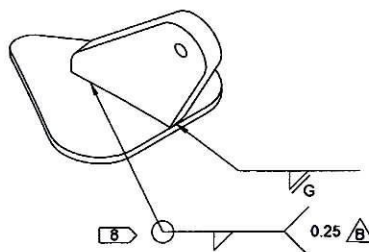
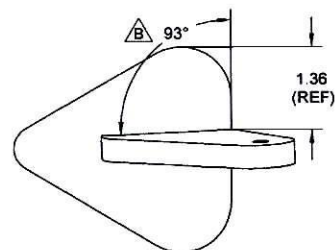
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www.dartaerospace.com



Bracket Assembly

PART NO: D3462 – 042
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/23/17 Job No: 168090
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D3462-041 BRACKET ASSEMBLY

D3462-042 BRACKET ASSEMBLY

QTY -041	QTY -042	P/N	DESCRIPTION
X		D3462-041	BRACKET ASSEMBLY
	X	D3462-042	BRACKET ASSEMBLY
1	1	D3462-1	BASE
1	1	D3462-3	LUG

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3462-041" OR "D3462-042" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.75 lbs (TYP)
- 8) WELDING: PER DART QSI 004

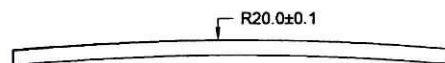
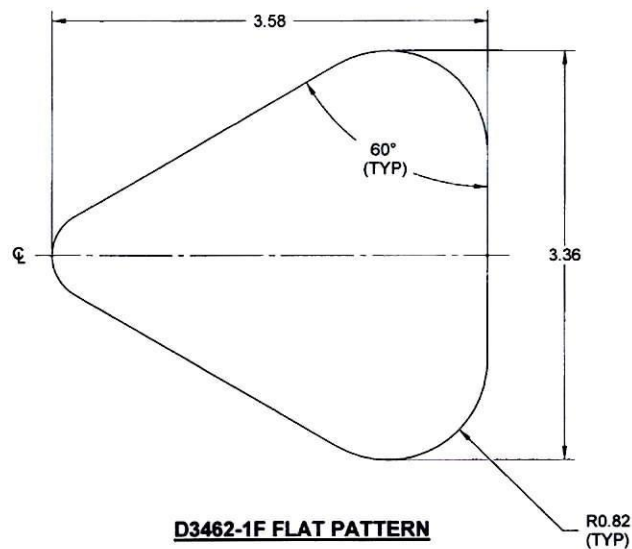
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B	REVISE DIMENSIONS	RF	05.12.05
A	NEW ISSUE	RF	05.09.20
REV.	DESCRIPTION	BY	DATE
DESIGN	JP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JP		
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	JP	D3462	SHEET 1 OF 2
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	BRACKET ASSEMBLY	1:2
DATE	07.10.24	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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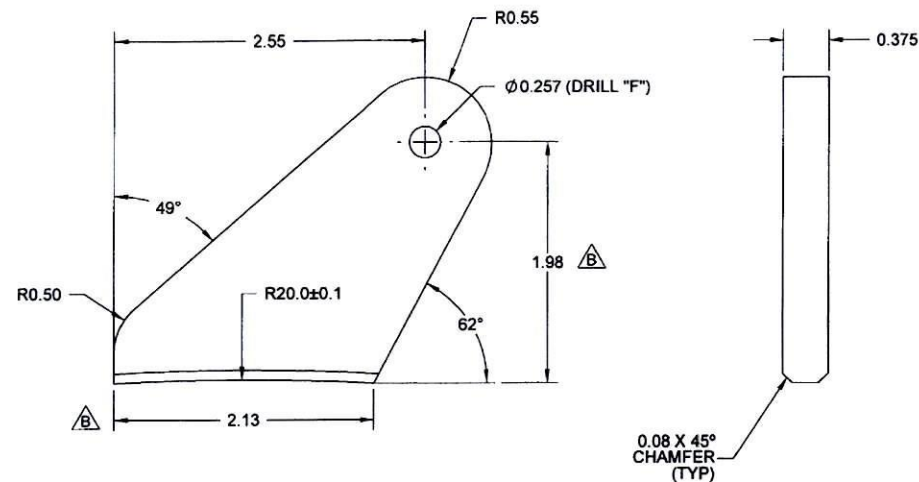
NOV 13 2017

NO. 168090



NOTES:

- 1) MATERIAL: AISI 304 SS SHEET, 0.125 THICK
PER MIL-S-5019 (ANNEALED), 2B FINISH
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.28 lbs



NOTES:

- 1) MATERIAL: AISI 304 SS BAR
(REF. DART SPEC M304B0.375X03.000)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.47 lbs

RELEASED
8-01-01

DESIGN	D3462	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. D3462	REV. C
MFG. APPR.	<i>[Signature]</i>		SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE BRACKET ASSEMBLY	SCALE 1:1
DE APPR.	<i>[Signature]</i>		
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